

At source control of Selenium

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Objectives:

- Identify practical methods for immobilizing Se in source rock
- Identify Se oxidation/leaching kinetics
- Estimate duration of Se production

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Selenium

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In-situ Selenium Treatment

- Postulated selenium weathering process:
 1. Selenide: Se^{-2} FeSe
 Rapidly oxidizes to:
 2. Selenite: Se^{+4} SeO_3^{2-} Sorbs to FeOOH
 Slowly oxidizes to:
 3. Selenate: Se^{+6} SeO_4^{2-} Highly Mobile !!
- The goal is to catch selenium at step #2

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Selenium occurs in two important oxidized forms:

Selenite
Selenate

Higher pH favors selenate

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Selenium leaching study: Coal Refuse

- Begun in November 2008 at WRI lab
- Objective: to Identify:
 - What proportion of selenium is leachable
 - How rapidly selenium will leach from coal refuse
 - How to immobilize leached selenium
- Method:
 - Samples of coal refuse were placed in humidity cells
 - Treatments: ferrihydrite, steel wool, FGD cake
 - Leachate collected every two weeks

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Treatments

- Steel wool or zero valent iron (ZVI)
 - If there was significant selenate in the leachate, ZVI might reduce it to an immobile form
- Ferrihydrite, FeOOH, AMD sludge
 - Donated by Bob Hedin, Hedin Environmental, Inc.
 - Low moisture content
 - If most of the leachate is selenite, ferrihydrite will adsorb it
- FGD cake or scrubber sludge
 - If there was significant selenate then the sulfite in FGD cake might reduce it to selenite or elemental selenium
 - Proved to be a significant net source of selenium

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Selenium Content of Test Refuse

Sample	[Se] mg/kg
1	1.71
2	1.48
2	1.73
3	1.28
Mean	1.55
Std dev.	0.21

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Treatment Application Rates

Treatment	grams		appl. rate
	dry	refuse	
FeOOH *	72	555	13%
Steel wool	30	555	5%

* 63% Fe = 45 g of Fe

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Distribution of Selenium in Kanawha Formation (from Roy and Vesper sequential extraction study): Refuse values are averages of shale and coal

	Org shale	Coal	Tailings
Soluble/Exchange	12%	10%	11%
Fe, Mn Oxides	0%	0%	0%
Sulfides	10%	10%	11%
Organic	18%	5%	11%
total extracted	40%	25%	33%
Residual	60%	75%	68%
Total	100%	100%	100%

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Estimated Se in each humidity cell assuming 33% extractable

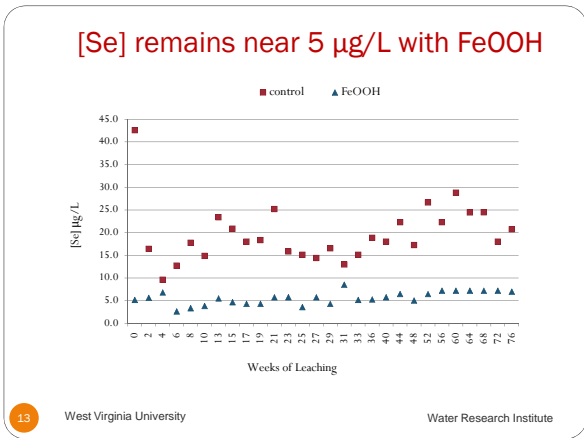
	Total	Extractable	
[Se]	1.55	0.505	mg/kg
Se/humidity cell	0.86	0.280	mg

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Results after 76 weeks of leaching

- The selenium leaching rate is about 0.06%/day
- FeOOH kept [Se] near to or below 0.5 µg/L

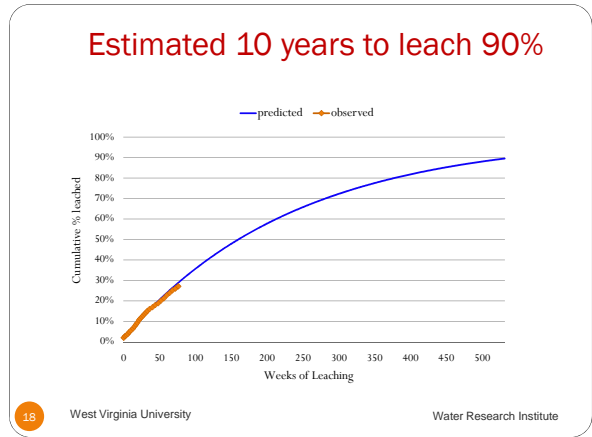
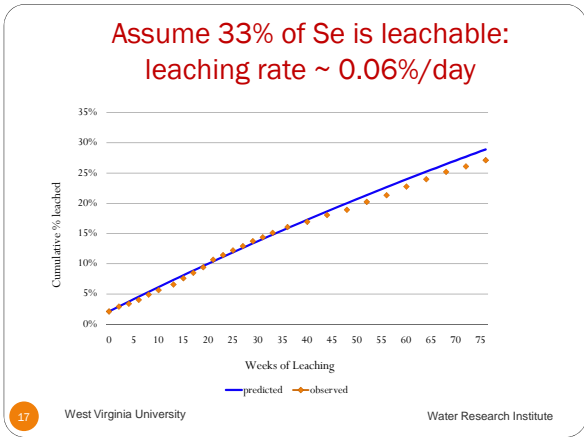
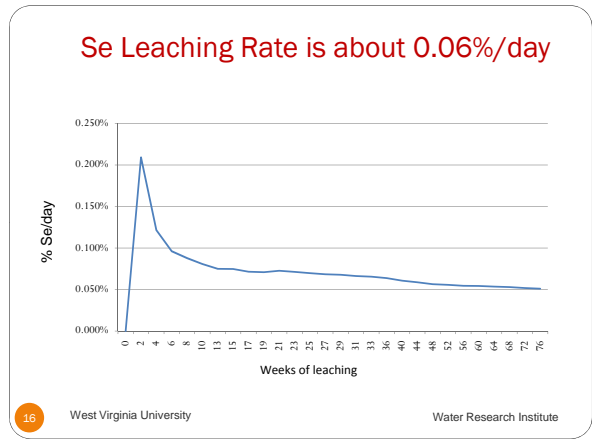
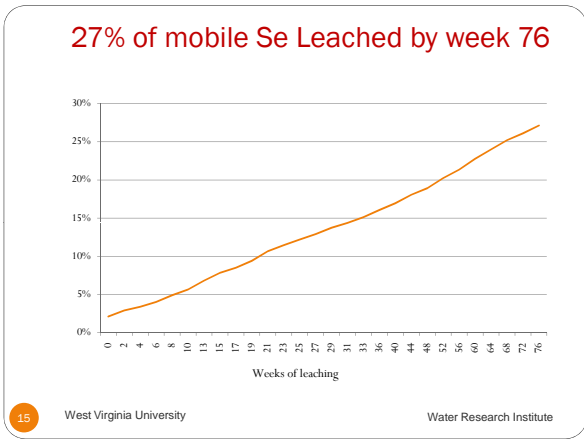
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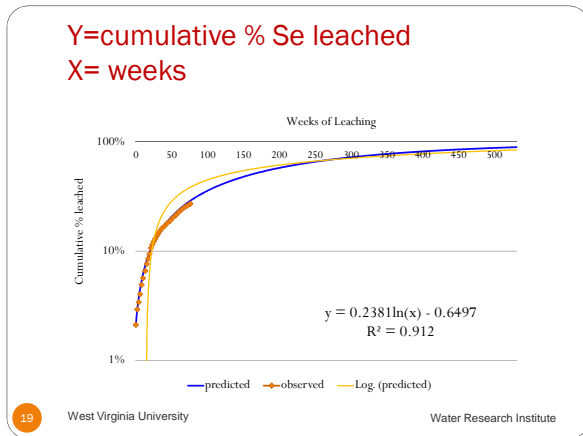


Does 5 µg/L really mean 5 µg/L?

- The refuse pile in question leaches the conservative anion chloride
- The liquid to solid ratio for each leach cycle was about 2:1
- The resulting concentration was adjusted mathematically such that chloride concentration in the leachate matched that for the field site (a several million ton tailings pile)
- Observed [Se] x 7.2 = estimated field [Se]
- Very close to field [Se] observations
- Nonetheless, it's unlikely that a field site will leach with the efficiency of a humidity cell so let's not get carried away

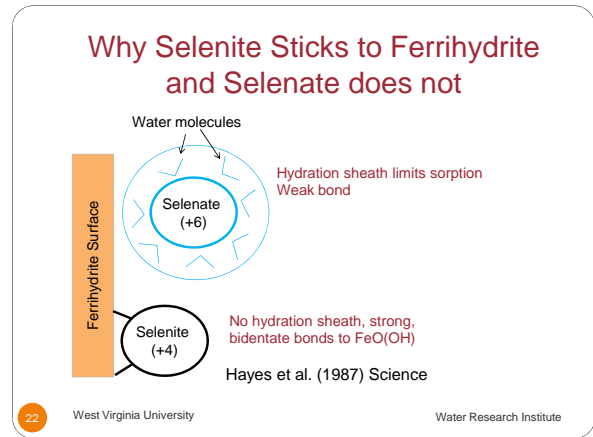
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- Compared to Sulfide Oxidation Rates**
- Iron sulfide oxidation rates:
 - 0.006% /day-Coal iron sulfides to
 - 0.0007 %/day-Hydrothermal pyrite
 - Iron selenide in coal:
 - 0.06%/day
 - Or, 10 to 100 times faster
 - However:
 - Unlike AMD, there is nothing to 'neutralize' selenium and,
 - Field leaching will likely be slower
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- And, there just isn't that much selenium to start with**
- Typical high total sulfur level in coal associated rock:
 - 5.0%
 - An exceptionally high selenium concentration in coal associated rock would be:
 - 5.0 mg/kg or:
 - 0.0005%
 - Or, 10,000 times more S than Se
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- What is Ferrihydrite?**
- By product of AMD treatment: AMD sludge
 - Starts out at about 98% water
 - Contains Iron, Aluminum, Manganese hydroxides
 - Plus gypsum, silicate, calcite depending on AMD treatment process
 - The useful components are the iron oxyhydroxides:
 - Iron oxyhydroxides undergo dehydration:
 1. Ferric hydroxide: $\text{Fe}(\text{OH})_3$ minus H_2O =
 2. Ferrihydrite/Goethite: FeOOH
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Ferrihydrite-dried out, turning into goethite



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Application: Lining a Pit Floor with Ash




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Segregated Pit Cleaning Cell



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**Special Handling Cell:
Ferrihydrite application in unlined cell**



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Questions?

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