# Design of Mine Working Monolith Lining upon the Action of Underground Waters

By N.N. FOTIEVA<sup>1</sup>, N.S. BULYCHEV<sup>1</sup> and A.S. SAMMAL<sup>1</sup>

<sup>1</sup> Tula Polytechnical Institute Tula, USSR

#### ABSTRACT

The method of designing monolith concrete and ferro-concrete lining of permanent mine workings including those erected with the application of special water suppressions actions upon mine water pressure is given. A complete design alhorithm has been developed and programme for the computer has been created. Design examples are given.

Special measures in water supression consisting in creating hydro-isolation curtains around workings by injecting plug-up solutions into the massif is made as rule in constructing mine workings in complicated hydro-geological conditions characterized by the presence of fissured mining rocks and substantial underwater heads. In this case the working is made in the plugged-up rocks zone, which to a great extent or fully eliminates water inflow both in the period of construction and in the period of the working exploitation. Low water permeability of the plugged-up curtain brings to a redistirbution of the residual head at the underground waters undergoing filtration through the curtain and the working lining. This fact and also the presence of the plugged-up rocks zone having a deformation characteristic different from that of the rest of the massif around the working has a substantial influence upon the lining stressed state, that is why it allows in some cases to lessen the weight of the underground structure by lowering its thickness or the reinforcement coefficient. On account of it in designing mine working linings undergoing the action of underground watere pressure it is worthwile to take into account the presence of the hydro-isolation curtain.

The design methods of lining upon the action of the rock's own weight elaborated at

#### Tula Polytecnical Institute are described in paper<sup>(1)</sup>.

The technique of designing a monolith lining of the workings of an arbitrary crosssection (with a single axis symmetry) upon the action of underground water pressure with a possible water filtration through and the lining being taken into account is given below. The technique is based upon the solution of the flat contact problem concerning the equilibrium of a double-laqer noncircular ring the inner layer of which simulates the lining, the outer one simulates the plugged-up rock zone. The designed scheme is given in Fig. 1.

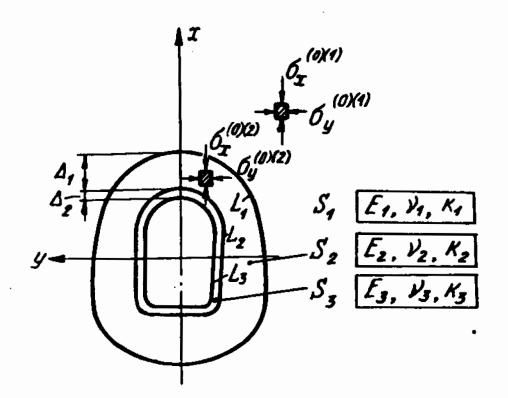


Figure 1. Designed scheme

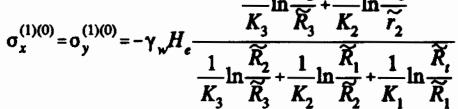
The medium  $S_1$ , simulating the rock massif is characterised by the deformation module  $E_1$ , and Poisson ratio  $v_1$ . The outer ring layer  $S_2$  of  $\Delta_1$  thickness, the material of which has a  $E_2$  deformation modulus and a  $v_2$  Poisson ratio simulates the plugged-up rocks zone, the internal layer  $S_3$  of  $\Delta_2$  thickness with  $E_3$ ,  $v_3$  characteristics being the working lining.

Layer of the ring and the medium undergo deformation together that is conditions of displacement vectors and full stresses continuity are performed upon the  $L_i$  (i = 1,2) lines of contact. The inner outline  $L_3$  is free from the actions of external forces.

A uniform underground water pressure (the water pressure change at the height of the strengthened zone is not taken into account which does not introduce substantial errors in the results of the design at sufficient heads) undergo simulation by assigning initial stresses conditioned by residual heads filtering through the plugged-up zone and lining water in fields  $S_1$ ,  $S_2$  (Fig. 1). Initial stresses are determined in accordance with the standardized document<sup>(2)</sup> by applying formulae:

$$\frac{1}{1}\ln\frac{\widetilde{R}_2}{\widetilde{R}_1} + \frac{1}{1}\ln\frac{\widetilde{R}_1}{\widetilde{R}_1}$$

(1)



- in the sphere  $S_2$ 

$$\sigma_{x}^{(2)(0)} = \sigma_{y}^{(2)(0)} = -\gamma_{w}H_{e} \frac{\frac{1}{K_{3}}\ln\frac{\tilde{R}_{2}}{\tilde{R}_{3}}}{\frac{1}{K_{3}}\ln\frac{\tilde{R}_{2}}{\tilde{R}_{3}} + \frac{1}{K_{2}}\ln\frac{\tilde{R}_{1}}{\tilde{R}_{2}} + \frac{1}{K_{1}}\ln\frac{\tilde{R}_{t}}{\tilde{R}_{1}}}$$
(2)

where  $\gamma_w$  is the water specific gravity;  $H_e$  is the underground water level, being counted off from the beginning of coordinates;  $R_1$ ,  $R_2$ ,  $R_3$  are the average radii of the outlines  $L_1$ ,  $L_2$ ,  $L_3$ correspondingly;  $K_1$ ,  $K_2$ ,  $K_3$  are the coefficients of filtration of the massif, the plugged-up rock's zone and the lining material correspondingly;  $R_1$  is the conditional radius of feeding<sup>(2)</sup>.

Registration of tough-elastic deformation of rocks is made on the base of linear heriditory creepage applying the alternative modulii technique<sup>(3)</sup> according to which rock deformation characteristics being included in the solution of the elasticity theory are given in the time function form.

The problem set forth is solved with the application of the apparatus of the complex variable analitic functions, conformal representations and complex series<sup>(4)</sup>.

Full stresses are given in the form of sums of initial stresses (1), (2) and additional stresses, due to the presence of the working.

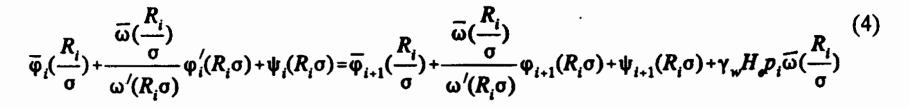
On the complex potentials  $\varphi_i(\zeta)$ ,  $\psi_i(\zeta)$  (i = 1, 2, 3), regular in corresponding spheres  $S_i$  (i = 1, 2, 3) and being turned to zero upon infinite combined with additional stresses and displacements by the Kolosov - Muschelishvili formulae being introduced<sup>(4)</sup>, the contact problem is reduced to the solution of the boundary problem of the complex variable analytic function theory.

With the aid of the rational function of the kind

$$z = \omega(\zeta) = R(\zeta + \sum_{\nu=1}^{4} q_{\nu} \zeta^{-\nu})$$
(3)

conformal transformation of the radius  $R_3 < 1$  circle exterior upon the exterior of the outline  $L_3$  is made in such a way as to make the circumference with the radius  $R_1 = 1$  pass into the outline  $L_1$ ; the radius circumference  $R_2$  ( $R_3 < R_2 < R_1$ ) being transferred into the  $L_2$  outline.

Boundary conditions of the problem set forth in the transformed sphere is written in the following way<sup>(5)</sup>:



upon L<sub>i</sub> (i=1,2)

$$\chi_{i}\overline{\varphi_{i}}(\frac{R_{i}}{\sigma}) - \frac{\overline{\omega}(\frac{R_{i}}{\sigma})}{\omega'(R_{i}\sigma)}\varphi_{i}'(R_{i}\sigma) + \psi_{i}(R_{i}\sigma) = \frac{\mu_{i}}{\mu_{i+1}}[\chi_{i+1}\overline{\varphi_{i+1}}(\frac{R_{i}}{\sigma}) - \frac{\overline{\omega}(\frac{R_{i}}{\sigma})}{\omega'(R_{i}\sigma)}\varphi_{i+1}'(R_{i}\sigma) + \psi_{i+1}(R_{i}\sigma)]$$

$$\overline{\varphi}_{3}\left(\frac{R_{3}}{\sigma}\right) + \frac{\overline{\omega}\left(\frac{R_{3}}{\sigma}\right)}{\omega'(R_{3}\sigma)}\varphi_{3}'(R_{3}\sigma) + \psi_{3}(R_{3}\sigma) = 0$$
(5)

upon L<sub>3</sub>

where

$$p_{1} = \frac{\frac{1}{K_{2}} \ln \frac{\widetilde{R}_{1}}{\widetilde{R}_{2}}}{\frac{1}{K_{3}} \ln \frac{\widetilde{R}_{2}}{\widetilde{R}_{3}} + \frac{1}{K_{2}} \ln \frac{\widetilde{R}_{1}}{\widetilde{R}_{2}} + \frac{1}{K_{1}} \ln \frac{\widetilde{R}_{r}}{\widetilde{R}_{1}}}$$
(6)

$$p_2 = \frac{\frac{1}{K_3} \ln \frac{\widetilde{R}_2}{\widetilde{R}_3}}{\frac{1}{K_3} \ln \frac{\widetilde{R}_2}{\widetilde{R}_3} + \frac{1}{K_2} \ln \frac{\widetilde{R}_1}{\widetilde{R}_2} + \frac{1}{K_3} \ln \frac{\widetilde{R}_i}{\widetilde{R}_1}}; \mu_i = \frac{E_i}{2(1+\nu_i)}; \chi_i = 3 - 4\nu_i$$

Complex potentials  $\varphi_i(\zeta)$ ,  $\psi_i(\zeta)$ , (i = 1, 2, 3) may be represented in the form of complex series

$$\varphi_{i}(\zeta) = \sum_{\nu=1}^{\infty} c_{\nu}^{(1)(i)} \zeta^{-\nu} + \sum_{\nu=0}^{\infty} c_{\nu}^{(3)(i)} \zeta^{\nu}$$
$$\psi_{i}(\zeta) = \sum_{\nu=1}^{\infty} c_{\nu}^{(2)(i)} \zeta^{-\nu} + \sum_{\nu=0}^{\infty} c_{\nu}^{(4)(i)} \zeta^{\nu}$$
(7)

where

$$c_{\nu}^{(3)(1)} = c_{\nu}^{(4)(1)} = 0$$
 ( $\nu = 1,...,\infty$ )

On account and the geometric and power symmetry concerning the  $0_x$  axis all coefficients of expansion in series are real.

Let us imagine

$$\frac{\overline{\omega}(\frac{R_i}{\sigma})}{\omega'(R_i\sigma)}$$

in the form of:

$$\frac{\overline{\omega}(\frac{R_i}{\sigma})}{\omega'(R_i\sigma)} = \sum_{K=0}^{n} h_K^{(i)} \sigma^K + \sum_{K=1}^{m} h_{-K}^{(i)} \sigma^{-K}$$
(8)

<u>///></u>

Coefficients  $h_{K}^{(i)}$ ,  $h_{-K}^{(i)}$  are determined by recurrence formulae received by dividing polynomial by polynomial<sup>(6)</sup>:

$$h_{n-k}^{(i)} = R_{I}^{-(n-k)} q_{n-k} + \delta_{n-k+1} \sum_{\nu=1}^{K-1} (K-\nu) q_{K-\nu} R_{i}^{\nu-K-1} h_{n-\nu+1}^{(i)}$$
(9)

$$(K = 0,...,n)$$

$$k_{-K}^{(i)} = \lambda_{K,1} R_i + \sum_{\nu=1}^{n} \nu q_{\nu} R_i^{-\nu-1} h_{\nu-K+1}^{(i)}$$

$$(K = 1,...,\infty)$$

where

$$\delta_{v} = \begin{cases} 1, v < n \\ 0, v \ge n \end{cases}$$
$$\lambda_{i,i} = \begin{cases} 1, i = j \\ 0, i \neq j \end{cases}$$

Substituting expressions (7), (8) in boundary conditiokns (4) upon  $L_i$  (i = 1, 2) and equating coefficients in their left and right parts at the same degrees of variable  $\sigma$ , after a series of algebraic transformations we received the correlations combining coefficients  $c_v^{(j)(2)}$ (j = 1,...,4) expansions in series of potentials of  $\varphi_2(\zeta)$ ,  $\psi_2(\zeta)$  with coefficients  $c_v^{(j)(1)}$  (j = 1, 2) of potentials  $\varphi_1(\zeta)$ ,  $\psi_1(\zeta)$ , and then the correlations combining coefficients  $c_v^{(j)(3)}$  (j = 1,...,4) of the expansions of potentials  $\varphi_3(\zeta)$ ,  $\psi_3(\zeta)$  with coefficients  $c_v^{(j)(2)}$  (j = 1,...,4). As a result one is able to express complex potentials  $\varphi_3(\mathbf{v})$ ,  $\psi_3(\mathbf{v})$  expansion coefficients  $c_v^{(j)(3)}$  by formulae

$$c_{K}^{(j)(3)} = \sum_{m=1}^{4} \sum_{l=1}^{2} \sum_{\nu=1}^{m} \sum_{p=1}^{m} P_{K,\nu}^{(m,j)(2)} P_{\nu,p}^{(l,m)(1)} c_{p}^{(l)(1)} + \sum_{m=1}^{4} \sum_{\nu=1}^{m} P_{K,\nu}^{(m,j)(2)} Q_{\nu}^{(m)(1)} + Q_{K}^{(j)(2)}$$
(10)

Here values  $P_{r,s}^{(t,f)(i)}$ ,  $Q_r^{(f)(i)}$  (r = 1,..., $\infty$ ; s = 1,..., $\infty$ ; t = 1,...,4; f = 1,...,4; i = 1, 2) are calculated by formulae:

$$P_{r,s}^{(1,1)0} = \lambda_{r,s} t_{i} - d_{i} R_{i}^{r} a_{r,s}^{(0)}$$

$$P_{r,s}^{(2,1)00} = 0$$

$$P_{r,s}^{(3,1)0} = d_{i} R_{i}^{r} a_{r,s}^{(0)}$$

$$P_{r,s}^{(4,1)0} = \lambda_{r,s} d_{i} R_{i}^{(2)}$$

$$P_{r,s}^{(4,1)0} = \lambda_{r,s} d_{i} R_{i}^{(2)}$$

$$P_{r,s}^{(2,3)0} = -d_{i} R_{i}^{-r} b_{r,s}^{(0)}$$

$$P_{r,s}^{(2,3)0} = \lambda_{r,s} d_{i} R_{i}^{-2r}$$

$$P_{r,s}^{(3,3)0} = \lambda_{r,s} d_{i} R_{i}^{-2r}$$

$$P_{r,s}^{(4,3)0} = 0$$

$$P_{r,s}^{(2,2)0} = \lambda_{r,s} d_{i} d_{i} R_{i}^{r} \sum_{p=1}^{p-1} [b_{r,p}^{(0)} P_{p,s}^{(2,1)0} - b_{r,p}^{(0)} P_{p,s}^{(3,3)0} - b_{r,p}^{(3,3)0} -$$

$$P_{r,s}^{(2,4)(i)} = -R_i^{-r} \sum_{p=1}^{\infty} a_{r,p}^{\prime(i)} \cdot P_{p,s}^{(2,3)(i)}$$

$$P_{r,s}^{(3,4)(i)} = R_i^{-r} \sum_{p=1}^{\infty} \left[ a_{r,p}^{(i)} \cdot P_{p,s}^{(3,1)(i)} - a_{r,p}^{\prime(i)} (P_{p,s}^{(3,3)(i)} - \lambda_{p,s} \cdot l_i) \right]$$

$$P_{r,s}^{(4,4)(i)} = \lambda_{r,s} \cdot l_i + R_i^{-r} \sum_{p=1}^{\infty} a_{r,p}^{(i)} \cdot P_{p,s}^{(4,1)(i)}$$

where

$$\beta_{i+1} = \frac{\mu_{i+1}}{\mu_{i}}$$

$$t_{i} = \frac{1 + \chi_{i} \cdot \beta_{i+1}}{1 + \chi_{i+1}}$$

$$d_{i} = \frac{1 - \beta_{i+1}}{1 + \chi_{i+1}}$$

$$l_{i} = 1 - d_{i}$$

$$s_{i} = 1 - t_{i}$$

$$a_{K,v}^{(0)} = \delta_{v+K} \cdot v \cdot h_{v+K+1} \cdot R_{i}^{-v-1}$$

$$a_{K,v}^{(0)} = \delta_{K-v} \cdot v \cdot h_{K-v+1}^{(0)} \cdot R_{i}^{v-1}$$

$$b_{K,v}^{(0)} = \delta_{v-K} \cdot v \cdot h_{v-K+1} \cdot R_{i}^{-v-1}$$

$$b_{K,v}^{(0)} = v \cdot h_{-K-v+1}^{(0)} \cdot R_{i}^{v-1}$$

 $(i = 1,2,3; K = 0,...,\infty; v = 1,...,\infty)$ 

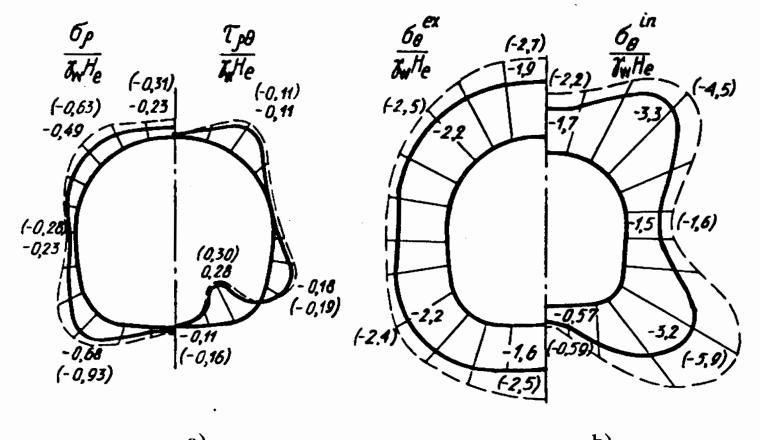
Expressions (10) for coefficients  $c_{K}^{(j)(3)}$  of expansion of potentials  $\varphi_{3}(\zeta)$ ,  $\psi_{3}(\zeta)$  are substituted in boundary condition (5) upon the outline  $L_3$ , from which an infinite system of linear algebraic equations relative to the unknown ones is obtained on the coefficients being equeted at equel degrees of variables. Coefficients  $c_{\kappa}^{(j)(i)}$  (j = 1,...,4; i = 2, 3) are determined on the basis of the correlations received (10) upon solving the system being correspondingly shorted to 60 equations (K = 1,...,30) which secures an accracy sufficient for practical calculation, while stresses and displacements in spheres  $S_i$  (i = 1, 2, 3) are determined by the Kolosov - Muschelishvili formulae. Initial stresses (1), (2) are supplemented to the additional stresses in spheres  $S_1$ ,  $S_2$ .

A complete calculation alhorithm has been developed on the basis of the solution received. The computer programme has been created. The programme allows the calculation processs to be fully automatized. Labour consumption of the basic data preparation not being great and the design time of one variant taking only a few minutes, the programme developed may successfully be applied at practically multi-variant designing.

Results of designing the lining of mine working of an arched outline with a 3 m span and a 2.8 m height upon the action of underground water pressure are given as an illustration below.

The following initial data were taken into account: pluggedup rocks layer thickness  $\Delta_1 = 1.5$  m; lining thickness  $\Delta_2 = 0.2$  m; deformation and filtrated characteristics of the massif; plugged-up rocks and the lining material  $E_1 = 4800$  MPa,  $v_1 = 0.3$ ,  $K_1 = 0.19 \times 10^{-5}$  m/c;  $E_2 = 9600$  MPa,  $v_2 = 0.3$ ,  $K_2 = 0.5 \times 10^{-6}$  m/c;  $E_3 = 24000$  MPa,  $v_3 = 0.2$ ,  $K_3 = 1.83 \times 10^{-8}$  m/c correspondingly.

Results of the design are given in Fig. 2 a, b in the form of epures of normal  $\sigma_{\varrho}/\gamma_w H_e$ and tangential  $\tau_{\varrho\theta}/\gamma_w H_e$  stresses upon the contact of the lining with plugged-up rocks (Fig. 2a), normal-tangential stresses upon external  $\sigma_{\theta}^{ex}/\gamma_w H_e$  and internal  $\sigma_{\theta}^{in}/\gamma_w H_e$  outlines of the lining cross-section (Fig. 2b). For comparison epures of the same stresses (numerical values are given in brackets) without the plugged-up curtain are shown in dotted lines.



a) b) <u>Figure 2</u>. Design stress epures in lining under the external pressure of underground waters

The results given allows us to make a conclusion that the rocks layer with a low filtration coefficient and elivated deformation modulus value formed with the aid of plugging-up secures a stress decrease in the lining. Thus in the example given normal tangential stresses upon the internal lining cross-section outline undergo an average 23 % decrease, upon the external outline undergoes an 14 %.

One must mark, the presence of plugged-up rocks being created with the aim of water suppression does not allow to bring to an decrease of stresses in lining, called forth by underground water pressure. Thus, for a particular case when the workinglining and the 4<sup>th</sup> International Mineral Water Association Congress, Ljubljana (Slovenia)-Pörtschach (Austria), September 1991 Reproduced from best available copy

plugged-up zone have a circular form in the cross-section it is not difficult to be convinced having investigated a closed up expression for normal tangential stresses upon an internal outline of lining cross-section, having the form<sup>(6)</sup> upon extremum

$$\sigma_{\theta} = -2\gamma_{w} \cdot H_{e} \frac{2c_{0}(1-\nu_{2})\cdot\beta p_{1} + (A+a_{2}\cdot\beta) p_{2}}{\beta^{2} \cdot B(c_{0}-1) + \beta \cdot c + A(1-c_{2})}$$
(12)

where

$$c_{0} = \left(\frac{\widetilde{R}_{1}}{\widetilde{R}_{2}}\right)^{2}$$

$$c_{2} = \left(\frac{\widetilde{R}_{3}}{\widetilde{R}_{1}}\right)^{2}$$

$$a_{2} = 1 - 2v_{2} + c_{0}$$

$$a_{1} = (1 - 2v_{2})c_{0} + 1$$

$$A = (1 - 2v_{2})(c_{0} - 1)$$

$$B = (1 - 2v_{3} + c_{2})\frac{\mu_{1}}{\mu_{3}}$$

$$\beta = \frac{\mu_{2}}{\mu_{1}}$$

 $C = a_2(1 - c_2) + a_1 B$ 

 $p_1$  and  $p_2$  are determined by formulae (6).

Having brought derivation from expression (12) to zero at and having made a corresponding analysis we find out that extreme (maximum) stresses  $\sigma_{\theta}^{in}$  in lining arise at values

$$\beta = -M + \sqrt{M^2 - L} \tag{13}$$

where

$$M = \frac{A p_2}{2c_0(1 - v_1)p_1 + a_2p_2}$$

$$L = \frac{A[a_1Bp_2 - 2c_0(1 - c_2)(1 - v_2)p_1]}{B(c_0 - 1)[a_2p_2 + 2c_0(1 - v_2)p_1]}$$
(14)

Here the condition of the extremum existing at  $\beta$  is the fulfilment of non-equality

$$\frac{p_1}{p_2} < \frac{2c_0(1-c_2)(1-v_2)}{a_1 B}$$
(15)

Therefore, the case when filtration coefficient decrease and a plugged-up zone rock deformation modulus increase brings not only to a decrease, but to an increase of stress in lining is not excluded.

It is impossible for correlations of the (12), (13), (15) type to be received analytically for linings of non-circular cross-section as the solution of the problem has no confined form. That is why investigation of the dependence of stresses  $\sigma_{\theta}^{\text{ in}} / \gamma_{w} H_{e}$  in a arched shape lining upon the plugged-up zone rocks deformation modulus increase rate has to be made with the aid of multi-variant calculations.

In conclusion we are to mark that the computer elaborated programme functions in the programme complex meant for designing underground structures of different purposses upon static loads, i.e. upon the rocks own weight, underground water pressure, internal head, tectonic forces in rock massif and also upon the seismic earthquake influence have been elaborated.

#### REFERENCES

- Fotieva N.N. & Sammal A.S. Design of the closed monolithic lining with the rock strengthening taken into account. <u>Proc. of the 9th Plenary Scientific Session of the Int.</u> <u>Bureau of Strata Mechanics (World Mining Congress). Varna 18-21 June 1985</u>. A.A. Balkema (Rotterdam/Boston/1986, p.p. 163-167.
- 2. <u>Manual in Designing Underground Mine Workings and Lining Construction</u>. VNIMI, VNIIOMShS of the USSR Coal-Mining Ministry. Moscow, Stroyizdat, 272 pp. (1983).
- 3. Amusin B.Z., Linkov A.M. On the application of the variable modulus method for solution of one class of linear heridatory creeping problems. <u>Proc. of the USSR Academy of Sciences. Mechanics of a Solid Body</u>. Vol. 6, pp. 162-166 (1974).
- 4. Muschelishvili N.I. Some basic problems of the mathematical elasticity theory. Nauka, Moscow, 708 pp. (1966).
- 5. Fotieva N.N. Non-Circular cross-section tunnel casing calculation, Stroyizdat, Moscow, 240 pp. (1974).
- 4<sup>th</sup> International Mineral Water Association Congress, Ljubljana (Slovenia)-Pörtschach (Austria), September 1991 Reproduced from best available copy

6. Bulychev N.S., Fotieva N.N. and Streltsov E.V. <u>Design and computation of permanent</u> excavation supports. Nedra, Moscow, 288 pp. (1986).